



Finished Product Specification	
Product Code	BA14897
Product Name	KJ Test1
Legal Description	Hollow Printed Milk Chocolate
Medium	Wafer
Specification Date	14/06/2021
Specification Version Number	30

SUPPLIER	BakeArt Limited
	Unit 18/19 Merchant Court
	North Seaton Industrial Estate
	Ashington
	Northumberland
	NE63 0YH
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OUT OF HOURS	07966 793806 (Tony Wadley, Director)
	01792 363361 (Michelle Wadley, Director)
TECHNICAL	technical@bakeart.co.uk



Product Dimensions: H:1.9mm L:126mm B:95mm D:mm Case size - 5 kg

Lorem Ipsum is simply dummy text of the printing and typesetting industry. Lorem Ipsum has been the industry's standard dummy text ever since the 1500s, when an unknown printer took a galley of type and scrambled it to make a type specimen book. It has survived not only five centuries, but also the leap into electronic typesetting, remaining essentially unchanged. It was popularised in the 1960s with the release of Letraset sheets containing Lorem Ipsum passages, and more recently with desktop publishing software like Aldus PageMaker including versions of Lorem Ipsum.



Full recipe	Full recipe					
1 4.11 1001,00	Function	%	Country Of Origin			
Ingredient Name						
Sugar	Base	74.64753	United Kingdom,			
Derived from:BeetSugar Beet Rice Flour	Daga	6.17	Australia Brazil			
Rice Floui	Base	0.17	Australia, Brazil, Cambodia, Egypt, Greece,			
Derived from:Rice			Guyana, India, Kazakhstan,			
			Myanmar, Paraguay,			
			Portugal, Puerto Rico,			
			Russian Federation, Spain,			
Chicoco Cymus	Door	F 24707	Thailand, Turkey,			
Glucose Syrup	Base	5.34707	France,			
Derived from:Wheat (not						
declarable)						
Vegetable Oil	Base	5.14	Indonesia, Malaysia,			
Derived from:Palm Oil			Papua New Guinea,			
Water	Base	2.09167	Solomon Islands, United Kingdom,			
vvatei	Dase	2.09107	Officea Kingdom,			
Derived from:local source -						
mineral	D	0.05057	But it Outstanding			
Vegetable Fat (Palm Kernel, Palm Oil)	Base	2.05657	Brazil, Colombia, Indonesia, Malaysia, Papua			
Remei, Faiin Oii)			New Guinea,			
Derived from:palm kernel, palm			rton Gamba,			
Invert Sugar Syrup	Base	1.64525	The Netherlands,			
Derived from:Beet						
E341 (iii) Tricalcium	Anti-caking agent	0.6795	Germany,			
phosphate	0 0					
Derived from:Calcium E414 Gum Arabic	Thickeners	0.61697	Sudan,			
E414 Guill Alabic	THICKEHEIS	0.01097	Sudan,			
Derived from:Vegetable -						
Stems of Acacia Senegal						
E415 Xanthan Gum	Thickeners	0.61697	Austria,			
Derived from:Fermentation						
with Xanthomonas campestris						
E471 Mono - and	Emulsifier	0.41131	Denmark,			
Diglycerides of Fatty Acids						
Derived from:Palm						
E422 Glycerol	Humectant	0.41131	Germany,			
Derived from:Rapeseed	Otal-Wasse	0.45	Object			
E415 Xanthan Gum	Stabilisers	0.15	China,			
Derived from:Xanthomonas						
Campestris						
	l					

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Written By

L.Lisle

Authorised By



E1450 Starch sodium	Carriers	<0.1%	United States,
octenyl succinate			
Derived from:Vegetable (maize)			
Maltodextrin	Carriers	<0.1%	The Netherlands,
Derived from:Vegetable (potato)			
E160a Carotenes	Colours	<0.1%	Australia,
Derived from:Algal - Vegetable			
Sunflower oil	Base	<0.1%	United Kingdom,
Derived from:Sunflower seeds			
E300 Ascorbic acid	Antioxidants	<0.1%	China,
Derived from:Vegetable (maize)			
E307 Alpha-tocopherol	Antioxidants	<0.1%	Germany,
Derived from:Synthetic			
E202 Potassium sorbate	Preservatives	<0.1%	Germany,
Derived from:Synthetic			

Ingredients Declaration

Ingredients: Sugar, Rice Flour, Glucose Syrup, Vegetable Oil, Vegetable Fat (Palm Kernel, Palm Oil), Invert Sugar Syrup, Thickeners: Gum Arabic, Xanthan Gum; Emulsifier: Mono - and Diglycerides of Fatty Acids; Humectant: Glycerol; Stabilisers: Xanthan Gum; Colours: Carotenes.

Allergy Information				
Peanuts	-	Sesame	-	
Fish	-	Eggs	-	
Soya	-	Milk	-	
Lupin	-	Nuts	-	
Celery	-	Mustard	-	
Crustaceans	-	Molluscs	-	
Cereals	-	Sulphur Dioxide	-	
+ Product contains, +/- Product may contain, - Does not contain				

Allerg	en Statement
This pr	roduct contains Wheat & Gluten

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Product Shelf Life:				
Maximum Life from date of manufacture: in months	12			
Minimum Shelf Life on Delivery: in months	9			
Shelf Life Once Opened: in months	3			

Nutritional Information				
Energy KJ	1722.7			
Energy Kcal	406.3			
Fat	7.2			
Fat (Saturated)	1.0			
of which mono-unsaturates	0.0			
of which polysaturates	0.0			
Carbohydrates	85.1			
Sugars	77.2			
of which polyols	0.0			
of which starch	0.0			
Protein	0.5			
Sodium	0.0			
Salt	0.0			
Fibre	0.0			
Moisture	0.0			
Ash	0.0			

Finished Product Quality Assurance Standards					
STANDARD	TARGET	ACCEPTABLE	REJECT	FREQUENCY	
Colour	Pantone	2 shades	+2 shades	Every Batch	
Size	H: 1.9 mm L:126	+/-2%	+/-3%	Every batch 500g	
	mm B: 95 mm D: mm				
Appearance	Regularity of shape	+/-2%	+/-3%	Every batch 500g	
Aroma	Sweet, Sugar	Sweet, Sugar		Every Batch 500g	
Texture	Crunchy then soft	Crunchy then soft		Every batch 500g	
Flavour	Sweet, Sugar	Sweet, Sugar		Every Batch 500g	
Foreign	Absent	Absent	Present	Every batch	

Finished Product Microbiological Standards						
MICROORGANI	TYPICAL	MAXIMUM	UNITS	METHOD	FREQUENCY	
SM						
TVC	<10(4)	50,000	cfu/g	50,000	annual	
Enterobacteriac	<10(2)	100	cfu/g	External Lab	annual	
eae						
E.Coli	<10	<10	cfu/g	External Lab	annual	
Yeast	<10(3)	1000	cfu/g	External Lab	annual	
Staphylococcus	<20	100	cfu/g	External Lab	annual	
Salmonella	Not Detected	Not Detected	/25g	External Lab	annual	
species						

Recommended Storage Conditions

Ambient storage in cool (15 - 20°C) dry conditions, protected from light and strong odours.

The natural colours used in this product are highly sensitive to light and temperature; the colour will change where variations to recommended storage conditions occur.

The natural colours used in this product are highly sensitive to pH; the colour will change where pH is < 5.5.

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Packaging							
	Material	Size	Guage	No Per	Weight	Qty per	Total weight
Component				Pack		pack	per pack
Standard	Corrugated	495mm x		700	214g	1	214g
Pizza Box	Card - 200	405mm x					
	KRAFT	30mm					
A4 Gripseal	Plastic					5	0g
Bags							
Blue Tape	Polypropyle	25mm x		72		1	0g
	ne	66mm					

Pallet Configuration			
No Of SRD/Cases per	No Of Cases per layer	Number of layers per	Total SRD/Cases per
Shipper		pallet	pallet
	20	5	0
Pallet Type	Pallet Weight(Max 1.1	Pallet Height(Max 1.5	
	tonne)	metres)	
Euro	1.1	.5	
			-

Free From:				
Artificial Colours	Yes	Artificial Flavours	Yes	
Artificial Sweetners	Yes	Preservatives	No	
MonoSodiumGlutamate	Yes	Modified Organisms	Yes	
Irradiated Ingredients	Yes	Hydrogenated Fats	Yes	

Suitable For:				
Nut/Seed Allergy	Yes	Lacto-Ovo Vegetarian	Yes	
Sufferers				
Lactose Intolerance	Yes	Vegetarians	Yes	
Coeliacs	Yes	Vegans	Yes	
Kosher	Yes without Certification	Halal	Yes without Certification	

Tariff Code	
18069039	

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QUALITY AND FOOD SAFETY

Due to the manufacturing process, the natural colours used in these products, may vary slightly from batch to batch and show slight variation over time.

It is the Customers responsibility to ensure that this product is suitable for their intended purpose.

All details of the product and specification will remain the property of BakeArt Ltd. Neither party is empowered to disclose any details to a third party or make any changes to the specification without agreement in writing from BakeArt or the supplier as appropriate.

We hereby warrant as follows: -

- 1. That all food (as defined by the Food Safety Act 1990 and/or any regulations made thereunder) which is supplied to you by us from time to time whether directly or indirectly complies at the date of delivery in all respects with the said Act and/or regulations made thereunder and all other United Kingdom legislation and regulations relating to the supply or sale of food, and
- 2. That all food which is supplied to you by us is free from the prohibited additives as listed within the BakeArt Additives Policy, and
- 3. (Without prejudice to the generality of the foregoing) that all such food so supplied by us has not prior to delivery been rendered injurious to health and at delivery complies with food safety requirements and is at delivery of the nature, substance and quality described and is not at delivery described whether by means of a label or otherwise or presented in such a way so as to be false or misleading as to the nature or substance or quality of the food, and
- 4. That we have carried out in relation to all such food so supplied by us such checks as a major prudent manufacturer would reasonably have carried out to comply with all the aforementioned legislation and regulations and we hereby declare that it is in all the circumstances reasonable for you to rely on those checks, and
- 5. That all our premises, equipment, machinery and other apparatus of whatever nature used in connection with the manufacture, storage, supply and sale of food comply with the standards of cleanliness and hygiene prescribed by the said Act and/or regulations made thereunder.

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